



**M-Series
COPPER SADDLE VALVE**

1) Braze saddle valve body onto line for leak proof joint. 2) Allow joint to cool, clean joint, and check for leaks. 3) Place Teflon seal on shoulder of the steel pin which has valve core and insert into body. 4) Screw cap down on the body forcing pin to piece line and crimp body. Use back wrench to avoid breaking braze joint. Continue to tighten until body is crimped smoothly over top of pin. 5) Remove cap, attach process hose. 6) When processing is complete, replace cap, wrench tight. See illustration on back.

SEALED UNIT PARTS CO., INC.

Box 21, Allenwood Rd.
Allenwood, NJ 08720



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