



# Installer's Guide

## Start Control Kit SKT252A & SKT235A (60HZ)

ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES

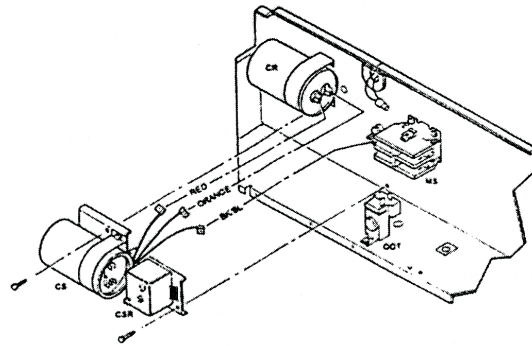
**IMPORTANT** - This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

### START CONTROL INSTALLATION IN CONTROL COMPARTMENT

#### INSTALLATION: SKT252A

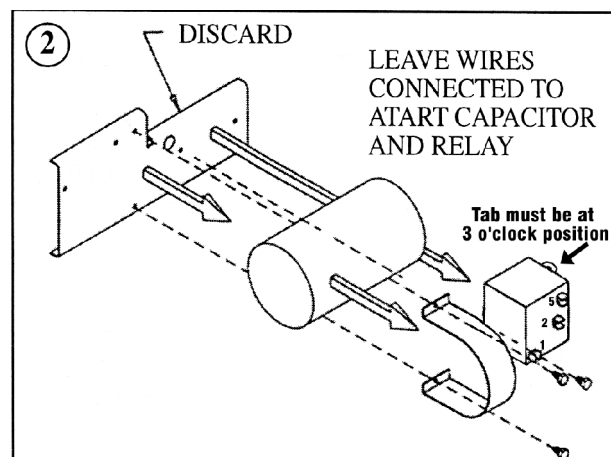
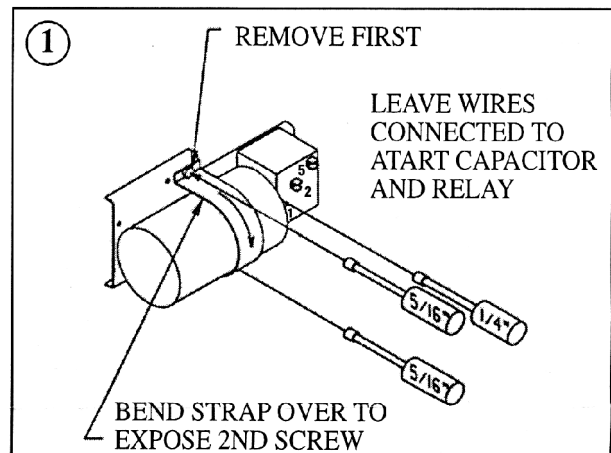
##### Adding Start Control on Horizontal Control Boxes

1. Be certain power to unit is DISCONNECTED.
2. Remove louvered side panel from unit plus cover panel on control compartment.
3. Open Start Control kit and remove kit assembly.
4. With the screws provided, secure Start Control kit assembly in control compartment as illustrated.
5. Connect the color-coded start control wires with quick connect 1/4" flag terminals to the matching colored quick connect 1/4" male terminal locations indicated on the control box drawing illustrated below.
6. To replace control compartment panel and louvered panel on unit, reverse procedure used to remove these items.
7. Reconnect power, which was disconnected in Step 1.



##### Adding Start Control on Corner Control Boxes

1. Be certain power to unit is DISCONNECTED.
2. Remove cover panel on control compartment.
3. Open Start Control kit and remove kit assembly. (Figure 1). With wires connected, remove components, keeping screws provided (See Figure 2). (Discard back bracket).
4. With one screw retained from above, reconnect strap, tab down, to control panel as illustrated in Figure 3.
5. Position start capacitor with process hole up (Figure 4), and roll strap around capacitor and attach second screw below the capacitor. Attach relay below capacitor, with tab to the Right (Figure 4).b
6. Connect the color-coded start control with quick connect 1/4" flag terminals to the matching quick connect 1/4" male terminal locations indicated in Figure 5.
7. Replace control compartment panel.
8. Reconnect power to unit, which was disconnected in Step 1.

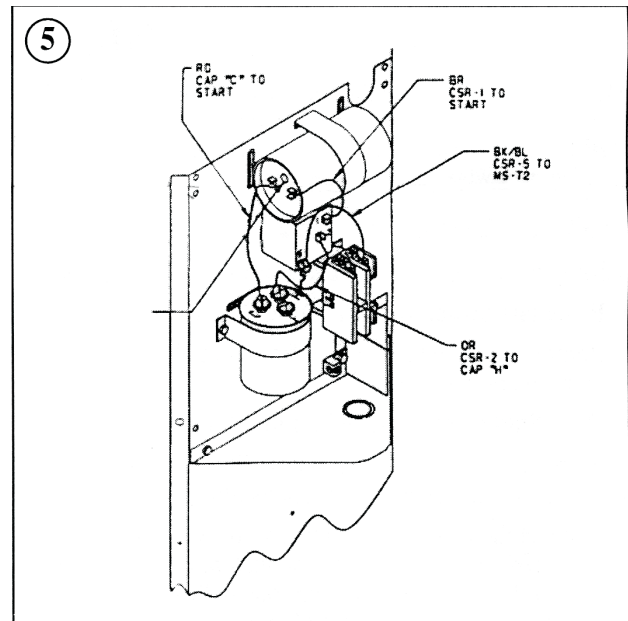
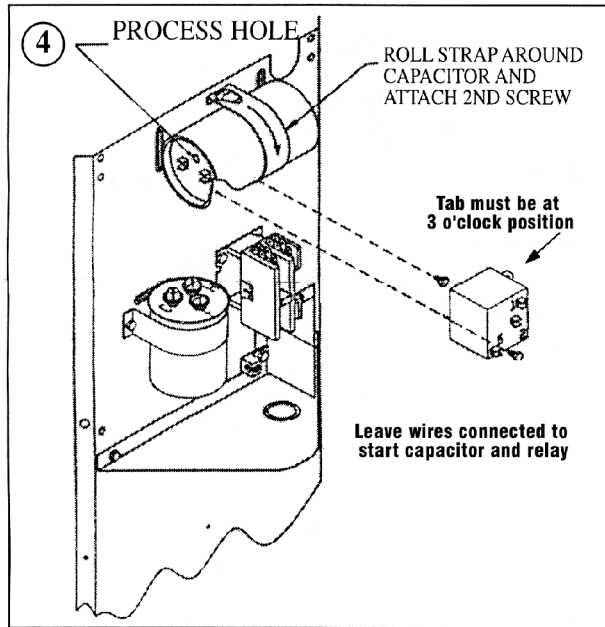
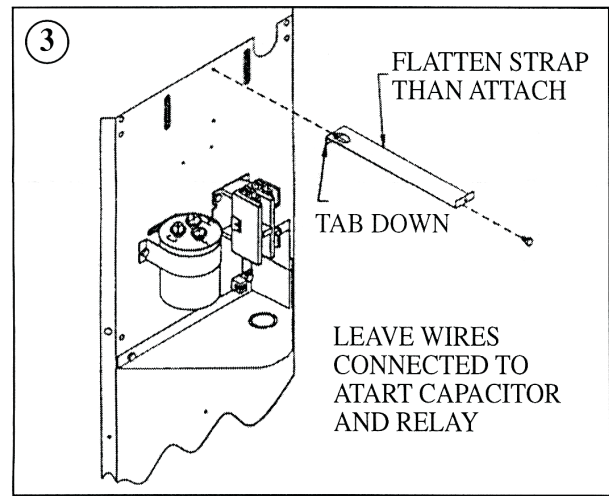


*NOTE: Relay MUST be positioned with tab to Right in order to operate correctly. (Tab must be at 3 o'clock position.)*

## INSTALLATION: SKT253A

### Changing Start Capacitor

1. Be certain power to unit is DISCONNECTED.
2. Remove cover panel on control compartment.
3. Open Start Capacitor kit and remove capacitor.
4. Remove bottom screw from start capacitor strap in control box. Remove capacitor and disconnect wires.
5. Place new capacitor, with process hole up (Figure 4), in strap and reattach strap with screw removed in Step 4 above.
6. Reconnect capacitor wires to terminal locations indicated in Figure 5.
7. Replace control compartment panel.
8. Reconnect power to unit, which was disconnected in Step 1.



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